

Baseball Cap

EXTERIOR

PANEL: COLOR /SWATCH/ FABRIC: **IMPORTANT NOTE: Please use heathered navy fabric swatch 7711 C selected from the swatch book**

A	7711 C	heathered 50% Acrylic / 20% Wool
B	7711 C	heathered 50% Acrylic / 20% Wool
C	Black	Poly mesh
D	Black	Poly mesh
E	Black	Poly mesh
F	Black	Poly mesh

IMPORTANT NOTE: Please use high quality dot heathered poly mesh.

DETAILS

DETAIL: COLOR: FABRIC:

Sweatband	Match to 7711 C	non-woven buckram
Top Button	Black	85% Acrylic / 15% Wool
Sandwich	Pantone C	-
Flap Wear	Pantone C	-

PIPING

PANELS: COLOR: FABRIC:

A / F	Pantone C	- Acrylic 100%
B / C	Pantone C	-
C / D	Pantone C	-
E / F	Pantone C	-

VISOR:

G ■ Black heathered 85% Acrylic / 15% Wool

INTERIOR

IMPORTANT NOTE: USE SAME PRINTED FABRIC FOR UNDERVISOR & LINING

PANEL: COLOR: FABRIC:

H	PRINT	Performance fabric
I	PRINT	Performance fabric
J	NA	-
K	NA	-
L	NA	-
M	NA	-

UNDERVISOR: N ■ PRINT Performance fabric

EMBROIDERY

THREAD EMB. TYPE: PUFFY EMB

COLORS: ■ Black

HEATHER GRAY & SOLID BLACK SKETCH

LEFT PANEL

EMBROIDERY

PLACEMENT: -3.7" IN 9.38 MM (away from seam)
-2.5" IN 6.35 MM (away from seam edge)

THREAD COLORS: Pantone BLACK 3C

EMB. TYPE: DIRECT EMB

0.40" IN 10.16 MM
[ART AT ACTUAL SIZE]

BACK PANEL E (EMB & FLAG LABEL)

EMB. TYPE: DIRECT EMB

0.25in 6.35 mm
[ART AT ACTUAL SIZE]

SCREEN PRINT: WHITE

2.25in 5.84mm
[ART AT ACTUAL SIZE]

aceheadwear aceheadwear aceheadwear

DYE SUB PATCH (ACTUAL SIZE)

2MM EMB THICKNESS

3" IN DIAMETER PATCH

3" IN DIAMETER PATCH

DYE SUB COLORS

Blue	Dark navy	White	Grey	Black
2154 C	2150 C	7711 C	5555 C	429 C

PANEL A & B

PLACEMENT: CENTER OF PANELS A & B
PLACE 0.5" IN ABOVE BOTTOM SEAM.
*Dye sub patch with thick black emb

STRAP

COLOR: ■ Black

STITCHING

PANEL: COLOR:

- to match panel A
- to match panel B
- to match panel C
- to match panel D
- to match panel E
- to match panel F

TOP VISOR: to match

UNDER VISOR: N ■ 7711 C

SWEATBAND: to match

LABEL

INTERIOR LABEL

JMXX non-woven buckram Label:

2.25in 5.175cm

1.25in 3.175cm

PLANTER GREENS PRODUCTION
50% Acrylic / 50% Polyester
MADE IN CHINA

POM

13.5 in 34.5 cm

7 in 17.78 cm

7 in 17.78 cm

22.86 cm 9 in

13 cm 5 in

50.8 cm 20 in

Trucker Hat

EXTERIOR

PANEL: COLOR /SWATCH: FABRIC:

A	CODE #33 Or Rich black	100% COTTON TWILL
B	TXC 19-4003 or Rich black	100% POLYESTER MESH
C	TXC 19-4003 or Rich black	100% POLYESTER MESH
D	TXC 19-4003 or Rich black	100% POLYESTER MESH
E	TXC 19-4003 or Rich black	100% POLYESTER MESH

VISOR:

F CODE #33 100% COTTON TWILL

INTERIOR

PANEL: COLOR: FABRIC:

H	N/A	NOTE: NO LINER INCLUDED
I	N/A	BUCKRAM VISIBLE
J	N/A	
K	N/A	
L	N/A	

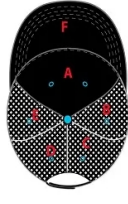
UNDERSVISOR:

M CODE #42 100% COTTON TWILL

CODES TAKEN FROM #44 1910 - 100% COTTON ACE CODE BOOKS

CODES TAKEN FROM #44 1910 - 100% COTTON ACE CODE BOOKS

CODES TAKEN FROM #44 1910 - 100% COTTON ACE CODE BOOKS



DETAILS

DETAIL: COLOR:

Sweatband	TXC 19-4003 or Rich black
Top Button	CODE #42 100% COTTON TWILL
Sandwich	Pantone C
Flip Visor	Pantone C

PIPING

PANELS: COLOR: FABRIC:

A / F	Pantone C	-
B / C	Pantone C	-
C / D	Pantone C	-
E / F	Pantone C	-

EYELETS

PANEL: THREAD COLOR:

A	TEAL PMS 2985 C
B	TEAL PMS 2985 C
C	TEAL PMS 2985 C
D	TEAL PMS 2985 C
E	TEAL PMS 2985 C

INTERIOR SOLID CONTRAST TAPING
TEAL PMS 2985 C

SKETCH



SCREEN PRINT COLORS:

YELLOW PMS 803 C	TEAL PMS 2985

W: 3.30" in
8.3 cm

ACE SPORT

STITCHING

PANEL: COLOR:

A	to match panel
B	to match panel
C	to match panel
D	to match panel
E	to match panel



TOP VISOR:

F To match panel

UNDER VISOR:

M To match panel



SWEATBAND:

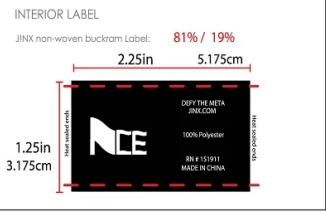
O To match

STRAP COLOR:



LABEL

(ART AT ACTUAL SIZE)



Snapback Cap

EXTERIOR

PANEL: COLOR /SWATCH: FABRIC:

A	Light gray swatch #16	100% Polyester ripstop
B	Light gray swatch #16	100% Polyester ripstop
C	Burgundy swatch #10	100% Polyester ripstop /Laser cut
D	Burgundy swatch #10	100% Polyester ripstop /Laser cut
E	Burgundy swatch #10	100% Polyester ripstop /Laser cut
F	Burgundy swatch #10	100% Polyester ripstop /Laser cut

PLEASE NOTE
COLORS CODES
ARE FROM ACE
FABRIC SWATCH CARD

DETAILS

DETAIL:	COLOR:	FABRIC:
Sweatband	Match color to Burgundy swatch #10	non-woven buckram
Top Button	Black swatch #11	100% Polyester ripstop
Sandwich	Partone C	Interase black
Flip Visor	Partone C	

BINDING

PANELS:	COLOR:	FABRIC:
P	Burgundy swatch #10	100% Polyester ripstop

VISOR:

G	Black swatch #11	100% Polyester ripstop
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INTERIOR

NOTE: LINING WILL
TAKE A CUSTOM PRINT

PANEL: COLOR: FABRIC:

H	-	NONE
I	-	
J	-	
K	-	
L	-	
M	-	

UNDERVISOR:

N	Black swatch #11	100% Polyester ripstop
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EYLETS

PANEL: THREAD COLOR:

A	Match color black swatch #11
B	Match color black swatch #11
C	N/A
D	N/A
E	N/A
F	N/A

DYE SUB EMB. EDGE PATCH

DYE SUB



H: 2.75" in
6.98 cm

W: 2.80" in
7.11 cm

FINISHED



EMB
THICKNESS: 2MM PUFFY EMB
COLOR CODE: 8634
(SELECTED FROM ACE THREAD BOOK)



PANEL A & B

PLACEMENT:
CENTER OF PANELS A & B
PLACE 1" IN ABOVE BOTTOM SEAM.
-Infl fabric applique with
edge embo.
-Base rubber patch thickness: 1MM

DYE SUB COLORS

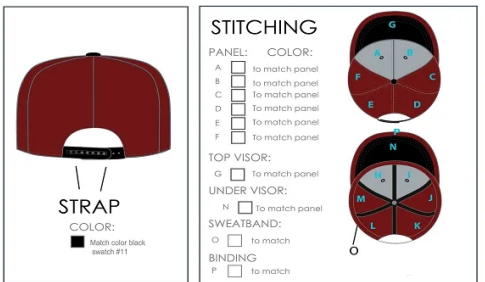
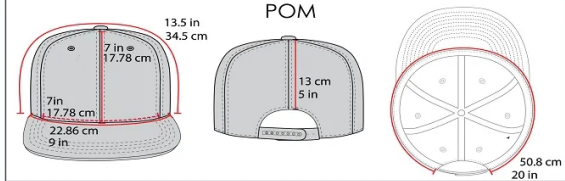
BLACK

WHITE

RED
1792 C

GRAY
429 C

EMBROIDERY ON BACK PANEL E (EMB & FLAG LABEL)

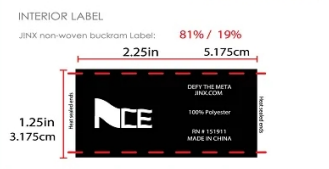


STITCHING

PANEL:	COLOR:
A	to match panel
B	to match panel
C	to match panel
D	to match panel
E	to match panel
F	to match panel
TOP VISOR:	
G	to match panel
UNDER VISOR:	
N	to match panel
SWEATBAND:	
O	to match
BINDING:	
P	to match

LABEL

(ART AT ACTUAL SIZE)



TAPING

TAPING COLOR:

SCREEN PRINT:

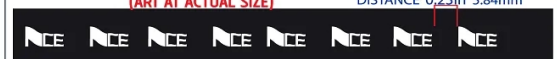
BLACK

WHITE



(ART AT ACTUAL SIZE)

DISTANCE 0.23in 5.84mm



Snapback Cap

EXTERIOR
 PANEL: COLOR /SWATCH: FABRIC:

A	7711-C	heathered 85% Acrylic / 20% Wool
B	7711-F	heathered 85% Acrylic / 20% Wool
C	Black	Poly mesh
D	Black	Poly mesh
E	Black	Poly mesh
F	Black	Poly Mesh

IMPORTANT NOTE: Please use heathered navy blue mesh 7711-F selected from Ace match book

DETAILS
 COLOR: FABRIC:

Sweatband	Match to 7711-F	non-woven buckram
Top Button	Black	85% Acrylic / 15% Wool
Sidetail	Pantone C	-
Flap Vior	Pantone C	-

PIPING
 PANELS: COLOR: FABRIC:

A / F	Pantone C	- Acrylic 100%
B / C	Pantone C	-
C / D	Pantone C	-
E / F	Pantone C	-

VISOR:
 C Black heathered 85% Acrylic / 15% Wool

INTERIOR
 COLOR: FABRIC:

H	PRINT	Performance fabric
I	PRINT	Performance fabric
J	NA	-
K	NA	-
L	NA	-
M	NA	-

IMPORTANT NOTE: USE SAME PRINTED FABRIC FOR UNDERVISOR & FLAG.

UNDERVISOR:
 N PRENT Performance fabric

EYELETS
 PANEL: THREAD COLOR:

A	Black
B	Black
C	Black
D	Black
E	Black
F	Black

EMBROIDERY
 THREAD: EMB. TYPE:
 COLORS: (PUFFY EMB)

Black

LEFT PANEL
EMBROIDERY
 PLACEMENT:
 -37" IN 9.25 MM away from seam
 -25" IN 6.35 MM away bottom edge

BACK PANEL E (EMB & FLAG LABEL)
 FLAG LABEL COLORS:
 Pantone BLACK 3C
 White
 Placement
 Center on visors left STRAP

TAPING
 TAPING COLOR: BLACK
 SCREEN PRINT: WHITE

EMB. TYPE: DIRECT EMB
 0.40" IN 10.16 MM

DISTANCE 0.23in 5.84mm

DYE SUB PATCH (ACTUAL SIZE)
 2MM EMB THICKNESS

3" IN DIAMETER PATCH

FINISHED
 3" IN DIAMETER PATCH

PANEL A & B
 PLACEMENT:
 CENTER OF PANELS A & B
 PLACE 0.5" IN ABOVE BOTTOM SEAM.
 -Dye sub patch with thick black emb

DYE SUB COLORS

Blue	Green	Teal	Dark purple	White	Gray	Black
2154 C	2150 C	7711 C	5253 C	429 C		

STRAP
 COLOR: Black

STITCHING
 PANEL: COLOR:

A	to match panel
B	to match panel
C	to match panel
D	to match panel
E	to match panel
F	to match panel

TOP VISOR:
 G to match

UNDER VISOR:
 NI 7711 C

SWEATBAND:
 O to match

LABEL
 INTERIOR LABEL
 28X non-woven buckram Label:

2.25in 5.175cm

1.25in 3.175cm

PLM1306 GAMES JRM.COM
 28X 28MM 750 Thread 6700000000
 P/LA 111111 MADE IN CHINA

POM

13.5 in 34.5 cm

7 in 17.78 cm

22.86 cm 9 in

13 cm 5 in

50.8 cm 20 in

Bucket Hat

EXTERIOR

PANEL: COLOR /SWATCH: FABRIC: IMPORTANT NOTE: Please use heathered navy fabric swatch 7771-7 selected from Ace swatch book

A	7771-7	heathered 80% Acrylic / 20% Wool
B	7771-7	heathered 80% Acrylic / 20% Wool
C	Black	Poly mesh <small>IMPORTANT NOTE: Please use high quality soft handfeel poly mesh</small>
D	Black	Poly mesh <small>IMPORTANT NOTE: Please use high quality soft handfeel poly mesh</small>

INTERIOR

IMPORTANT NOTE: USE SAME PRINTED FABRIC FOR: UNDERSVISOIR & LINING

H	-	PRINT	Performance fabric
I	-	PRINT	Performance fabric
J	-	N/A	
K	-	N/A	
L	-	N/A	

DETAILS

DETAIL: COLOR: FABRIC:

Sweatband	Match to 7771-7	non-woven buckram
Top Button	Black	85% Acrylic / 15% Wool
Sandwich	<input checked="" type="checkbox"/> Pantone C	-
Flip Visor	<input checked="" type="checkbox"/> Pantone C	-

PIPING

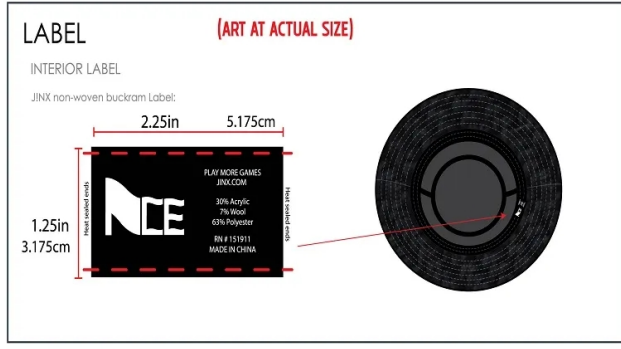
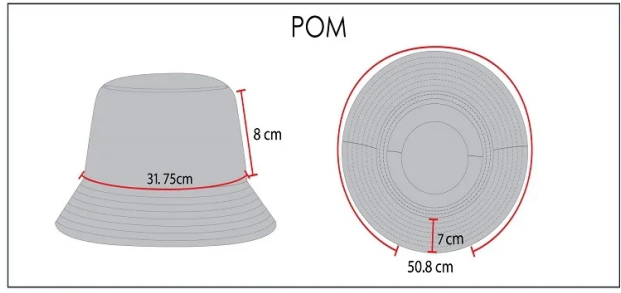
PANELS: COLOR: FABRIC:

A / F	<input checked="" type="checkbox"/> Pantone C	- Acrylic 100%
B / C	<input checked="" type="checkbox"/> Pantone C	-
C / D	<input checked="" type="checkbox"/> Pantone C	-
E / F	<input checked="" type="checkbox"/> Pantone C	-

EYILETS

PANEL: THREAD COLOR:

A	Black
B	Black
C	Black
D	Black
E	Black
F	Black



DYE SUB PATCH (ACTUAL SIZE)

DYE SUB COLORS

BROWN	DARK BROWN	YELLOW BROWN
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PANEL

PLACEMENT: C

CENTER OF PANELS C

PLACE 0.5" IN ABOVE BOTTOM SEAM.

-Dye sub patch with thick black emb

TAPING

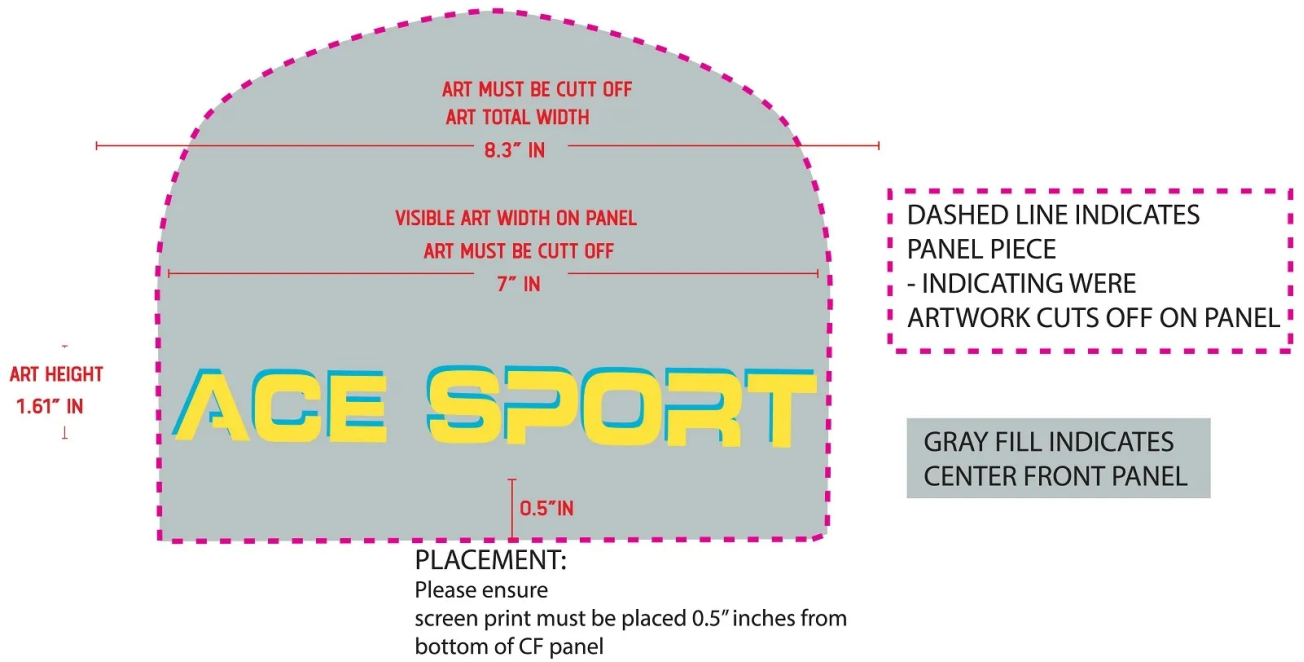
TAPING COLOR: BLACK WHITE

SCREEN PRINT: 0.25in 6.35 mm

(ART AT ACTUAL SIZE)

DISTANCE 0.23in 5.84mm

Beanies



SCREEN PRINT COLORS:



YELLOW
PMS 803 C



TEAL
PMS 2985